
October 13, 2026

DPIIT

Aluminum beverage cans need the BIS mark from April 1, 2027

A DPIIT quality control order requires the BIS mark on wrought aluminum utensils now and, in general, on aluminum beverage cans from April 1, 2027.

THE MINISTRY OF Commerce and Industry (Department for Promotion of Industry and Internal Trade) issued Order S.O. 5624(E), dated October 13, 2026, published in the Gazette of India, Extraordinary, Part II, Section 3, Sub-section (ii), No. 5410 of October 13, 2026. It is the Cookware, Utensils and Cans for Foods and Beverages (Quality

Control) Second Order, 2026, made under section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016, after consulting the Bureau. It supersedes the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order 2026, except as respects things done or omitted to be done before the supersession.

KEY FACTS**AUTHORITY****DPIIT**

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Department for Promotion of Industry and Internal Trade, Ministry of Commerce and Industry

DOCUMENT

Order S.O. 5624(E), the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Second Order, 2026

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The Order comes into force on the date of its publication in the Official Gazette. Goods or articles in its Table must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau, as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The Table lists cookware, utensils and cans for food and beverages against two standards: IS 1660:2024, Wrought Aluminium Utensils, and IS 14407:2023, Aluminium cans for beverages.

For IS 1660:2024, the date of implementation is with immediate effect for all enterprises, including small and micro enterprises. For IS 14407:2023, it is April 1, 2027 in general (other than micro and small enterprises), July 1, 2027 for small enterprises and October 1, 2027 for micro enterprises, as defined under the Micro, Small and Medium Enterprises Development Act, 2006. The latest version of each Indian Standard, including amendments notified by the Bureau, applies from the date of such notification.

The Order does not apply to goods or articles manufactured domestically for export, or to goods or articles filled with material in any form, solid, liquid or gas, when imported into India. Goods manufactured or imported before the date of implementation by a manufacturer certified by the Bureau, a manufacturer who has applied for certification, or an importer may be sold, displayed or offered for sale for up to six months from that date, subject to a declaration to this effect, certified by a Chartered Accountant, made to the Bureau.

The Order also does not apply to two hundred goods or articles a year imported for research and development by manufacturers of cookware, utensils and cans for food and beverages, provided they are not sold commercially, are disposed of as scrap, and a year-wise record of them is kept and furnished to the Central Government. The Bureau is the certifying and enforcing authority, and a contravention is punishable under the Bureau of Indian Standards Act, 2016. The Order is signed by Sumeet Kumar Jarangal, Joint Secretary.

Issued by	Department for Promotion of Industry and Internal Trade, Ministry of Commerce and Industry
Document	Order S.O. 5624(E), the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Second Order, 2026
Dated	October 13, 2026
Takes effect	On the date of its publication in the Official Gazette
Supersedes	Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order 2026
IS 1660:2024, Wrought Aluminium Utensils	With immediate effect, for all enterprises
IS 14407:2023, Aluminium cans for beverages	April 1, 2027; small enterprises July 1, 2027; micro enterprises October 1, 2027
Not covered	Goods made domestically for export; goods filled with material in any form, solid, liquid or gas, when imported; two hundred goods or articles a year imported by manufacturers for research and development
Existing stock	Goods made or imported before the date of implementation by a manufacturer certified by, or applying to, the Bureau, or by an importer, may be sold for up to six months from that date, on a declaration to the Bureau certified by a Chartered Accountant
Certifying and enforcing authority	Bureau of Indian Standards

Indian Standards and dates of implementation

Indian Standard	Title of Indian Standard	In general (other than micro and small enterprises)	Small enterprises	Micro enterprises
1660:2024	Wrought Aluminium Utensils	With immediate effect	With immediate effect	With immediate effect
14407:2023	Aluminium cans for beverages	April 1, 2027	July 1, 2027	October 1, 2027

[The order](#) (PDF, 485 KB)
Source: [Gazette of India, CG-DL-E-14102026-277150](#).
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