ALUMINIUM AND ALUMINIUM ALLOY PRODUCTS / IN FORCE

Quality Control Order for aluminium and aluminium alloy products under 17 Indian Standards

The 2026 order applies seven of its 17 aluminium and alloy product standards on publication, March 13, 2026, and the other ten from December 1, 2026.

THE ALUMINIUM AND Aluminium Alloy Products (Quality Control) Order was first issued by the Ministry of Commerce and Industry, Department for Promotion of Industry and Internal Trade, as S.O. 4241(E), dated September 25, 2023. It covers aluminium and aluminium alloy products under 17 Indian Standards, including irrigation tubes, EC grade rod, bars, rods, sections, plate, sheet, strip, wire, rivet stock, forgings, foil for pharmaceutical packaging, composite panels, corrugated sheet and alloys for utensils.

STANDARDS 17

IS 7092 (Part 1):1992

Aluminium alloy tubes for irrigation purposes - welded tubes

IS 7092 (Part 2):1987

Aluminium alloy tube for irrigation purposes - extruded tube

IS 5484:1997

EC Grade Aluminium Rod produced by Continuous Casting and Rolling

IS 16011:2012

Aluminium and aluminium alloy foil for pharmaceutical packaging

IS 17682:2021

Aluminium composite panel

IS 1254:2007

Corrugated Aluminium Sheet

IS 7902:2001

Aluminium alloy forging stock and forgings (Alloy

IS 733:1983

Wrought aluminium and aluminium alloy bars,

IS 734:1975

Wrought aluminium and aluminium alloys,

KEY FACTS

ORDER

Aluminium and Aluminium Alloy Products (Quality Control) Order, 2026

CAME INTO FORCE

The 2026 order came into force on the date of its publication in the Official Gazette (March 13, 2026); its Table applies seven of the standards (IS 7092 (Part 1), IS 7092 (Part 2), IS 5484, IS 16011, IS 17682, IS 1254 and IS 7902) with immediate effect and the other ten from December 1, 2026 for enterprises other than micro and small enterprises. The 2023 order was to come into force six months from publication, later substituted with September 26, 2024; the 2024 order named April 1, 2025, and the 2025 order October 1, 2025

WHERE IT STANDS

In force

REFERENCES

S.O. 1319(E)	In force
S.O. 775(E)	In force
S.O. 776(E)	In force
S.O. 2682(E)	In force
S.O. 2683(E)	In force
S.O. 2021(E)	In force

Quality Control Order for aluminium and aluminium alloy products under 17 Indian Standards

Aluminium and Aluminium Alloy Products (Quality Control) Order, 2026 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Aluminium and Aluminium Alloy Products (Quality Control) Order was first issued by the Ministry of Commerce and Industry, Department for Promotion of Industry and Internal Trade, as S.O. 4241(E), dated September 25, 2023. It covers aluminium and aluminium alloy products under 17 Indian Standards, including irrigation tubes, EC grade rod, bars, rods, sections, plate, sheet, strip, wire, rivet stock, forgings, foil for pharmaceutical packaging, composite panels, corrugated sheet and alloys for utensils.

The goods must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau of Indian Standards. Goods manufactured domestically for export are excluded, and since S.O. 1512(E) of March 22, 2024, so are imports of up to two hundred kilograms a year for research and development by manufacturers of aluminium products, subject to conditions.

The 2023 order was to take effect six months after publication; S.O. 1512(E) moved this to September 26, 2024. It was superseded by the 2024 order (S.O. 4696(E)), effective April 1, 2025, which was superseded by the 2025 order (S.O. 2021(E)), effective October 1, 2025. Two corrigenda of June 16, 2025 corrected a standard number and a date in the 2025 order. In February 2026, S.O. 775(E) and S.O. 776(E) exempted certain consignments shipped or ordered before October 1, 2025.

The current text is the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2026 (S.O. 1319(E), dated March 11, 2026), which came into force on publication. It applies seven standards with immediate effect and the remaining ten from December 1, 2026, with later dates in the columns for small and micro enterprises.

Order	Aluminium and Aluminium Alloy Products (Quality Control) Order, 2026
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Aluminium and Aluminium Alloy Products
Where it stands	In force
What it requires	The aluminium and aluminium alloy products in the Table must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau of Indian Standards as per

	Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The latest version of each Indian Standard, including its amendments, as notified by the Bureau from time to time, applies.
Certification scheme	Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	The 2026 order came into force on the date of its publication in the Official Gazette (March 13, 2026); its Table applies seven of the standards (IS 7092 (Part 1), IS 7092 (Part 2), IS 5484, IS 16011, IS 17682, IS 1254 and IS 7902) with immediate effect and the other ten from December 1, 2026 for enterprises other than micro and small enterprises. The 2023 order was to come into force six months from publication, later substituted with September 26, 2024; the 2024 order named April 1, 2025, and the 2025 order October 1, 2025
Small enterprises	Under the 2026 order, the first seven standards in the Table apply with immediate effect to all enterprises. For the other ten (IS 733, IS 734, IS 736, IS 737, IS 739, IS 740, IS 1285, IS 2067, IS 21 and IS 5082), the Table gives March 1, 2027 in the column headed small enterprises and June 1, 2027 in the column headed micro enterprises; the proviso refers to micro enterprises and small enterprises and to columns (6) and (7) respectively. Earlier dates: the 2025 order set January 1, 2026 for small and April 1, 2026 for micro enterprises; the 2024 order July 1, 2025 and October 1, 2025; the 2023 order nine and twelve months from publication, substituted by S.O. 1512(E) with December 26, 2024 and March 26, 2025.
Exemptions	• Goods or articles manufactured domestically for export • Goods or articles imported up to two hundred kilograms per year for the purpose of research and development by manufacturers of Aluminium products, on condition that they are not sold commercially and are disposed of as scrap, and that the manufacturer maintains a year-wise record of them and furnishes it to the Central Government on its letter head signed by its authorised signatory (first added by S.O. 1512(E), under which the record was to be furnished if so desired by the Government authorities; the 2024, 2025 and 2026 orders require it to be furnished to the Central Government) • S.O. 775(E): imports, under the 2025 order (implementation October 1, 2025), in a consignment with a Bill of Lading shipped before the date of implementation and a Bill of Entry on or before one hundred and eighty days after it, subject to the importer giving

the Bureau copies of the Bill of Lading, Bill of Entry and supporting documents within seven days of clearance

- S.O. 776(E): goods, under the 2025 order (implementation October 1, 2025), for which the purchase order was placed before the date of implementation and the Bill of Lading and Bill of Entry are dated on or before one hundred and eighty days from the date the order came into force, subject to the importer giving the Bureau copies of the Purchase Order, Bill of Lading, Bill of Entry and supporting documents within seven days of clearance

Enforcement

The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the provisions of the order is punishable under the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
Aluminium alloy tubes for irrigation purposes - welded tubes	IS 7092 (Part 1):1992	Aluminium alloy tubes for irrigation purposes - welded tubes
Aluminium alloy tube for irrigation purposes - extruded tube	IS 7092 (Part 2):1987	Aluminium alloy tube for irrigation purposes - extruded tube
EC Grade Aluminium Rod produced by Continuous Casting and Rolling	IS 5484:1997	EC Grade Aluminium Rod produced by Continuous Casting and Rolling
Aluminium and aluminium alloy foil for pharmaceutical packaging	IS 16011:2012	Aluminium and aluminium alloy foil for pharmaceutical packaging
Aluminium composite panel	IS 17682:2021	Aluminium composite panel
Corrugated Aluminium Sheet	IS 1254:2007	Corrugated Aluminium Sheet
Aluminium alloy forging stock and forgings (Alloy 24345) for aerospace applications	IS 7902:2001	Aluminium alloy forging stock and forgings (Alloy 24345) for aerospace applications
Wrought aluminium and aluminium alloy bars, rods and sections (For General Engineering purposes)	IS 733:1983	Wrought aluminium and aluminium alloy bars, rods and sections (For General Engineering purposes)
Wrought aluminium and aluminium alloys, forging stock and forgings for general engineering purposes	IS 734:1975	Wrought aluminium and aluminium alloys, forging stock and forgings for general engineering purposes
Wrought aluminium and aluminium alloy plate for general engineering purposes	IS 736:1986	Wrought aluminium and aluminium alloy plate for general engineering purposes

Wrought aluminium and aluminium alloy sheet and strip for general engineering purposes	IS 737:2008	Wrought aluminium and aluminium alloy sheet and strip for general engineering purposes
Wrought aluminium and aluminium alloy wire for general engineering purposes	IS 739:1992	Wrought aluminium and aluminium alloy wire for general engineering purposes
Wrought aluminium and aluminium alloy rivet stock for general engineering purposes	IS 740:1977	Wrought aluminium and aluminium alloy rivet stock for general engineering purposes
Wrought aluminium and aluminium alloys- Extruded round tube and hollow sections for general engineering purposes	IS 1285:2002	Wrought aluminium and aluminium alloys- Extruded round tube and hollow sections for general engineering purposes
Wrought Aluminium Wire for Electrical purposes	IS 2067:1975	Wrought Aluminium Wire for Electrical purposes
Wrought aluminium and aluminium alloys for manufacture of utensils	IS 21:1992	Wrought aluminium and aluminium alloys for manufacture of utensils
Wrought aluminium and aluminium alloy bars, rods, tubes, sections, plates and sheets for electrical applications	IS 5082:1998	Wrought aluminium and aluminium alloy bars, rods, tubes, sections, plates and sheets for electrical applications

Every notification on this order

Date	Notification	Status	What it did
March 13, 2026	S.O. 1319(E) PDF, 737 KB · Gazette	In force	Issued the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2026, dated March 11, 2026, in supersession of the 2025 order, in force from its publication. Seven of the 17 standards apply with immediate effect; the other ten apply from December 1, 2026, with March 1, 2027 and June 1, 2027 in the columns headed small and micro enterprises.
February 13, 2026	S.O. 775(E) PDF, 724 KB · Gazette	In force	Dated February 12, 2026, it exempted imports under 26 listed orders, including the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2025 (notified May 6, 2025, implementation October 1, 2025), where the Bill of Lading shows shipment before the date of implementation and the Bill of Entry is on or before 180 days after it. The importer must give the Bureau copies of these documents within seven days of clearance.
February 13, 2026	S.O. 776(E) PDF, 724 KB · Gazette	In force	Dated February 12, 2026, it exempted goods under 26 listed orders, including the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2025 (notified May 6, 2025, implementation October 1, 2025), where the purchase order was placed before the date of implementation and the Bill of Lading and Bill of Entry are dated on or before 180 days from that date. The importer must give the Bureau copies within seven days of clearance.

June 16, 2025	S.O. 2682(E) PDF, 381 KB · Gazette	In force	A corrigendum to the 2025 order (S.O. 2021(E)): in the Table against Sl. No. 3, column (3), "IS 5485:1997" is to read "IS 5484:1997".
June 16, 2025	S.O. 2683(E) PDF, 340 KB · Gazette	In force	A corrigendum to the 2025 order (S.O. 2021(E)), published in Hindi only: in column (6) of the Table, "1 April, 2025" is to read "1 April, 2026". The English text of S.O. 2021(E) already gives April 1, 2026 in that column, for micro enterprises.
May 6, 2025	S.O. 2021(E) PDF, 1.9 MB · Gazette	In force	Issued the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2025, dated May 5, 2025, in supersession of the 2024 order, in force from October 1, 2025, with January 1, 2026 for small enterprises and April 1, 2026 for micro enterprises.
October 25, 2024	S.O. 4696(E) PDF, 1.7 MB · Gazette	In force	Issued the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2024, dated October 25, 2024, in supersession of the 2023 order, in force from April 1, 2025, with July 1, 2025 for small enterprises and October 1, 2025 for micro enterprises.
March 22, 2024	S.O. 1512(E) PDF, 706 KB · Gazette	Amended	Issued the Aluminium and Aluminium Alloy Products (Quality Control) Amendment Order, 2024 (printed "Aluminium amd"), dated March 22, 2024. It set September 26, 2024 as the date of commencement, deferred the order for small enterprises until December 26, 2024 and for micro enterprises until March 26, 2025, and exempted imports of up to two hundred kilograms a year for research and development by manufacturers of Aluminium products.
September 25, 2023	S.O. 4241(E) PDF, 1.1 MB · Gazette	In force	Issued the Aluminium and Aluminium Alloy Products (Quality Control) Order, 2023, dated September 25, 2023, under section 16 of the Bureau of Indian Standards Act, 2016, covering 17 Indian Standards, to come into force six months from publication, nine months for small enterprises and twelve months for micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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