BOLTS, NUTS AND FASTENERS / IN FORCE

Quality Control Order for bolts, nuts and fasteners under 19 Indian Standards

The 2024 order applies the BIS Standard Mark to bolts, nuts and fasteners from August 1, 2024, with later dates for small and micro enterprises.

THE BOLTS, NUTS AND Fasteners (Quality Control) Order was first issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 3267(E), dated and published on July 21, 2023. It covers bolts, nuts and fasteners against 19 Indian Standards, among them hexagon head bolts, screws and nuts, tower and flush bolts, sliding door bolts (aldrops), high strength structural bolts and nuts, and wrought aluminium alloy bolt and screw stock.

STANDARDS 19

IS 1363 (Part 1):2019

Hexagon Head Bolts, Screws and Nuts of product Grade C Hexagon Head Bolts (Size Range M 5 to M 64)

IS 1363 (Part 2):2018

Hexagon Head Screw (Size ranges from M 5 to M 64)

IS 1363 (Part 3):2018

Hexagon Head Bolts, Screws and Nuts of product Grade C - Hexagon Nuts (Size Range M5 to M64)

IS 1364 (Part 1):2018

Hexagon Head Bolts, Screws and Nuts of product Grades A and B - Hexagon Head Bolts (Size Range M 1.6 To M 64)

IS 1364 (Part 2):2018

Hexagon Head Bolts, Screws and Nuts of Product Grades A and B - Hexagon Head Screws (Size Range M 1.6 to M 64)

IS 4621:1975

Indicating Bolts for use in public baths and lavatories

IS 5187:1972

Flush Bolts

IS 10238:2001

Fasteners - Threaded Steel Fastener - Step

IS 12427:2001

Fasteners - Threaded Steel Fasteners -

KEY FACTS

ORDER

Bolts, Nuts and Fasteners (Quality Control) Order, 2024

CAME INTO FORCE

August 1, 2024 for enterprises other than micro and small enterprises, under the Bolts, Nuts and Fasteners (Quality Control) Order, 2024, which itself came into force on its publication in the Official Gazette; the 2023 order it superseded named six months from the date of publication

WHERE IT STANDS

In force

REFERENCES

S.O. 2771(E)	In force
S.O. 3267(E)	In force

Quality Control Order for bolts, nuts and fasteners under 19 Indian Standards

Bolts, Nuts and Fasteners (Quality Control) Order, 2024 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Bolts, Nuts and Fasteners (Quality Control) Order was first issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 3267(E), dated and published on July 21, 2023. It covers bolts, nuts and fasteners against 19 Indian Standards, among them hexagon head bolts, screws and nuts, tower and flush bolts, sliding door bolts (aldrops), high strength structural bolts and nuts, and wrought aluminium alloy bolt and screw stock.

The goods must conform to the corresponding standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The Bureau is the certifying and enforcing authority, and contraventions are punishable under the Bureau of Indian Standards Act, 2016.

The 2023 order was to come into force six months from publication, nine months for small enterprises and twelve months for micro enterprises. On July 12, 2024, S.O. 2771(E) replaced it with the Bolts, Nuts and Fasteners (Quality Control) Order, 2024, which set implementation dates of August 1, 2024, November 1, 2024 for small enterprises and February 1, 2025 for micro enterprises.

The 2024 order excludes goods made in India for export, goods imported as part of a finished good, sub-assembly or component, and goods made in India by enterprises registered on the Udyam Portal whose investment in plant and machinery or equipment does not exceed twenty-five lakh rupees and whose turnover does not exceed two crore rupees. For three years from commencement it also excludes certain imports for manufacturing, and it allows limited imports for research and for spares and after-sales service.

The 2024 order was made in supersession of the 2023 order, except as respects things done or omitted to be done before the supersession.

Order	Bolts, Nuts and Fasteners (Quality Control) Order, 2024
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Bolts, Nuts and Fasteners
Where it stands	In force

What it requires	Bolts, nuts and fasteners must conform to the corresponding Indian Standard in the order's Table and bear the Standard Mark under a licence from the Bureau of Indian Standards. The latest version of each standard, with its amendments, as notified by the Bureau, applies.
Certification scheme	Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	August 1, 2024 for enterprises other than micro and small enterprises, under the Bolts, Nuts and Fasteners (Quality Control) Order, 2024, which itself came into force on its publication in the Official Gazette; the 2023 order it superseded named six months from the date of publication
Small enterprises	Under the 2024 order, small enterprises from November 1, 2024 and micro enterprises from February 1, 2025, as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006). The 2023 order had set nine months from publication for small enterprises and twelve months for micro enterprises.
Exemptions	• Goods or articles manufactured domestically for export • Goods or articles imported as a part of any finished good or sub-assembly or component • Goods or articles manufactured domestically by an enterprise registered on the Udyam Portal whose investment in plant and machinery or equipment at original cost does not exceed twenty-five lakh rupees and whose turnover does not exceed two crore rupees for the preceding financial year, as certified by a Chartered Accountant • For three years from the commencement of the order, goods or articles imported by a manufacturer for manufacturing equipment, products, sub-assemblies or components in India for exports, against a self-declaration and an undertaking that they will not be put to any other use or sold in the domestic market • For three years from the commencement of the order, goods or articles imported by a manufacturer for manufacturing in India, up to 80% of the total value imported in financial year 2023-2024 in financial year 2024-25, 70% in 2025-26 and 50% in 2026-27 and thereafter, with year-wise records and a plan for indigenization submitted to the Central Government • Up to two hundred kilograms a year imported for research and development by manufacturers of bolts, nuts and fasteners, not to be sold commercially

- Goods or articles domestically procured or imported as spares or for after-sales service by a manufacturer of equipment, products, sub-assemblies or components, up to five percent of the value of bolts, nuts and fasteners imported in financial year 2023-24, subject to a declaration of old stock to the Bureau within three months of commencement

Enforcement

The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the order is punishable under the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
Bolts, Nuts and Fasteners	IS 1363 (Part 1):2019	Hexagon Head Bolts, Screws and Nuts of product Grade C Hexagon Head Bolts (Size Range M 5 to M 64)
Bolts, Nuts and Fasteners	IS 1363 (Part 2):2018	Hexagon Head Screw (Size ranges from M 5 to M 64)
Bolts, Nuts and Fasteners	IS 1363 (Part 3):2018	Hexagon Head Bolts, Screws and Nuts of product Grade C - Hexagon Nuts (Size Range M5 to M64)
Bolts, Nuts and Fasteners	IS 1364 (Part 1):2018	Hexagon Head Bolts, Screws and Nuts of product Grades A and B - Hexagon Head Bolts (Size Range M 1.6 To M 64)
Bolts, Nuts and Fasteners	IS 1364 (Part 2):2018	Hexagon Head Bolts, Screws and Nuts of Product Grades A and B - Hexagon Head Screws (Size Range M 1.6 to M 64)
Bolts, Nuts and Fasteners	IS 4621:1975	Indicating Bolts for use in public baths and lavatories
Bolts, Nuts and Fasteners	IS 5187:1972	Flush Bolts
Bolts, Nuts and Fasteners	IS 10238:2001	Fasteners - Threaded Steel Fastener - Step Bolts for Steel Structures
Bolts, Nuts and Fasteners	IS 12427:2001	Fasteners - Threaded Steel Fasteners - Hexagon Head Transmission Tower Bolts
Bolts, Nuts and Fasteners	IS 3757:1985	High Strength Structural Bolts
Bolts, Nuts and Fasteners	IS 204 (Part 2):1992	Tower Bolts- Non-ferrous metals
Bolts, Nuts and Fasteners	IS 204 (Part 1):1991	Tower Bolts- Ferrous metals

Bolts, Nuts and Fasteners	IS 15834:2020	Stainless Steel Sliding Door Bolts (aldrops) for use With Padlocks
Bolts, Nuts and Fasteners	IS 2681:1993	Non-ferrous metal sliding door bolts (aldrops) for use with padlocks
Bolts, Nuts and Fasteners	IS 281:2009	Mild steel sliding door bolts for use with padlocks
Bolts, Nuts and Fasteners	IS 7534:1985	Sliding locking bolts for use with padlocks
Bolts, Nuts and Fasteners	IS 1284:1975	Wrought Aluminium Alloy Bolt and Screw Stock for General Engineering purposes
Bolts, Nuts and Fasteners	IS 15833:2009	Stainless steel Tower Bolts
Bolts, Nuts and Fasteners	IS 6623:2004	High Strength Structural Nuts

Every notification on this order

Date	Notification	Status	What it did
July 15, 2024	S.O. 2771(E) PDF, 1.7 MB · Gazette	In force	Dated July 12, 2024, it issued the Bolts, Nuts and Fasteners (Quality Control) Order, 2024 in supersession of the 2023 order, with implementation dates of August 1, 2024 generally, November 1, 2024 for small enterprises and February 1, 2025 for micro enterprises, and exclusions for certain imports, imports for research and development, and spares and after-sales service.
July 21, 2023	S.O. 3267(E) PDF, 702 KB · Gazette	In force	Issued the Bolts, Nuts and Fasteners (Quality Control) Order, 2023, requiring the goods to conform to 19 Indian Standards and bear the Standard Mark under a licence from the Bureau, from six months after publication, nine months for small enterprises and twelve months for micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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