CENTRIFUGALLY CAST (SPUN) IRON PIPES / IN FORCE

Quality Control Order for centrifugally cast (spun) iron pipes

A 2021 Quality Control Order requires spun iron pipes under IS 1536, IS 3989 and IS 15905 to bear the BIS Standard Mark, in force from August 1, 2021.

THE CENTRIFUGALLY Cast (Spun) Iron Pipes (Quality Control) Order, 2021 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 116(E), dated January 12, 2021, under section 16 read with section 17 and section 25 of the Bureau of Indian Standards Act, 2016.

KEY FACTS

ORDER

Centrifugally Cast (Spun) Iron Pipes (Quality Control) Order, 2021

CAME INTO FORCE

August 1, 2021

WHERE IT STANDS

In force

REFERENCES

S.O. 116(E)	In force

STANDARDS 3

IS 1536: 2001

Centrifugally cast (Spun) iron pressure pipes for water, gas and sewage – Specification

IS 3989: 2009

Centrifugally cast (Spun) iron spigot and socket soil, waste, ventilating and rainwater pipes, fittings and accessories – Specification

IS 15905: 2011

Hubless centrifugally cast (Spun) iron pipes, fittings and accessories - Spigot series – Specification

Quality Control Order for centrifugally cast (spun) iron pipes

Centrifugally Cast (Spun) Iron Pipes (Quality Control) Order, 2021 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Centrifugally Cast (Spun) Iron Pipes (Quality Control) Order, 2021 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 116(E), dated January 12, 2021, under section 16 read with section 17 and section 25 of the Bureau of Indian Standards Act, 2016.

It covers centrifugally cast (spun) iron pipes under three standards: IS 1536: 2001, for pressure pipes for water, gas and sewage; IS 3989: 2009, for spigot and socket soil, waste, ventilating and rainwater pipes, fittings and accessories; and IS 15905: 2011, for hubless pipes, fittings and accessories of the spigot series. The latest version of each standard, including amendments notified by the Bureau, applies from the date of its notification.

The pipes must conform to the corresponding standard and bear the Standard Mark under a licence from the Bureau as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The order does not apply to goods meant for export. The Bureau is the certifying and enforcing authority.

The order came into force on August 1, 2021. The register lists no later notification for this order.

Order	Centrifugally Cast (Spun) Iron Pipes (Quality Control) Order, 2021
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Centrifugally cast (Spun) iron pipes
Where it stands	In force
What it requires	Centrifugally cast (spun) iron pipes must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau of Indian Standards.
Certification scheme	Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	August 1, 2021
Exemptions	Goods or articles meant for export
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority.

The products and their standards

Product	Indian Standard	Title of the standard
Centrifugally cast (Spun) iron pipes	IS 1536: 2001	Centrifugally cast (Spun) iron pressure pipes for water, gas and sewage – Specification
Centrifugally cast (Spun) iron pipes	IS 3989: 2009	Centrifugally cast (Spun) iron spigot and socket soil, waste, ventilating and rainwater pipes, fittings and accessories – Specification
Centrifugally cast (Spun) iron pipes	IS 15905: 2011	Hubless centrifugally cast (Spun) iron pipes, fittings and accessories - Spigot series – Specification

Every notification on this order

Date	Notification	Status	What it did
January 12, 2021	S.O. 116(E) PDF, 1.3 MB · Gazette	In force	Issued the Centrifugally Cast (Spun) Iron Pipes (Quality Control) Order, 2021, covering pipes under IS 1536: 2001, IS 3989: 2009 and IS 15905: 2011, with effect from August 1, 2021.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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