COOKWARE, UTENSILS AND CANS FOR FOOD AND BEVERAGES / IN FORCE

Quality Control Order for cookware, utensils, sinks and food and beverage cans

Two 2026 orders set BIS Standard Mark dates for stainless steel utensils, sinks and metal cans, and for aluminium utensils and beverage cans.

THE FIRST ORDER ON THESE goods, the Cookware and Utensils (Quality Control) Order, 2023 (S.O. 3583(E), dated August 9, 2023), was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade). It was superseded by orders of March 2024 (S.O. 1365(E)), October 2024 (S.O. 4494(E)) and August 2025 (S.O. 3850(E)), each setting new dates of implementation. The 2025 order also updated the standards, with IS 18427:2024 for metal cans in place of IS 9396 (Part 1): 1987.

STANDARDS 5

IS 14756:2024
Stainless Steel Utensils

IS 13983:1994
Stainless Steel Sinks for Domestic Purposes

IS 18427:2024
Three piece round open top metal cans for foods and beverages

IS 1660:2024
Wrought Aluminium Utensils

IS 14407:2023
Aluminium cans for beverages

KEY FACTS

ORDER

Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026

CAME INTO FORCE

Under the 2026 orders: for stainless steel utensils, stainless steel sinks and three piece metal cans, October 1, 2025 in general (S.O. 1661(E)); for wrought aluminium utensils and aluminium cans for beverages, October 1, 2026 in general (S.O. 219(E)). The first order, of 2023 (S.O. 3583(E)), was to come into force six months from its publication

WHERE IT STANDS

In force

REFERENCES

S.O. 5624(E)	In force
S.O. 1661(E)	In force
S.O. 219(E)	In force
S.O. 3850(E)	In force
S.O. 4494(E)	In force
S.O. 4494(E)	In force
S.O. 1365(E)	In force
S.O. 3583(E)	In force

Quality Control Order for cookware, utensils, sinks and food and beverage cans

Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The first order on these goods, the Cookware and Utensils (Quality Control) Order, 2023 (S.O. 3583(E), dated August 9, 2023), was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade). It was superseded by orders of March 2024 (S.O. 1365(E)), October 2024 (S.O. 4494(E)) and August 2025 (S.O. 3850(E)), each setting new dates of implementation. The 2025 order also updated the standards, with IS 18427:2024 for metal cans in place of IS 9396 (Part 1): 1987.

In 2026 the 2025 order was superseded in two parts, by two orders each titled the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026. S.O. 219(E) of January 15, 2026 covers wrought aluminium utensils (IS 1660:2024) and aluminium cans for beverages (IS 14407:2023), from October 1, 2026 in general, January 1, 2027 for small enterprises and April 1, 2027 for micro enterprises. S.O. 1661(E), issued by the Ministry of Steel on March 30, 2026, covers stainless steel utensils (IS 14756:2024), stainless steel sinks (IS 13983:1994) and three piece metal cans (IS 18427:2024), with October 1, 2025, January 1, 2026 and April 1, 2026.

Under both, the goods must bear the Standard Mark under a licence from the Bureau of Indian Standards, the certifying and enforcing authority. Neither applies to goods made domestically for export, imported goods filled with material, or up to two hundred items a year imported by manufacturers for research and development; declared stock may be sold for six months after the date of implementation.

The register also lists S.O. 5624(E) of October 13, 2026; its text was not available for this record.

Order	Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Cookware, Utensils and Cans for food and beverages
Where it stands	In force
What it requires	The goods must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau of Indian Standards.
Certification scheme	Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018

Came into force	Under the 2026 orders: for stainless steel utensils, stainless steel sinks and three piece metal cans, October 1, 2025 in general (S.O. 1661(E)); for wrought aluminium utensils and aluminium cans for beverages, October 1, 2026 in general (S.O. 219(E)). The first order, of 2023 (S.O. 3583(E)), was to come into force six months from its publication
Small enterprises	Under S.O. 1661(E), January 1, 2026 for small enterprises and April 1, 2026 for micro enterprises (stainless steel utensils, stainless steel sinks and three piece metal cans); under S.O. 219(E), January 1, 2027 for small enterprises and April 1, 2027 for micro enterprises (wrought aluminium utensils and aluminium cans for beverages). The orders of March 2024 (S.O. 1365(E)), October 2024 (S.O. 4494(E)) and August 2025 (S.O. 3850(E)) also excluded goods manufactured domestically by an enterprise registered under the Udyam portal with investment of up to twenty-five lakh rupees and turnover of up to two crore rupees; that proviso does not appear in S.O. 3583(E), S.O. 219(E) or S.O. 1661(E).
Exemptions	• Goods or articles manufactured domestically for export • Goods domestically manufactured or imported before the date of implementation by a manufacturer certified by, or who has applied to, the Bureau, or by an importer; such declared stock may be sold, displayed or offered for sale up to six months from the date of implementation, on a declaration certified by a Chartered Accountant • Goods or articles filled with material in any form, solid, liquid or gas, when imported into India • Up to two hundred goods or articles a year imported for research and development by manufacturers of cookware, utensils and cans for food and beverages, which must not be sold commercially and must be disposed of as scrap, with a year-wise record furnished to the Central Government
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. The orders of August 2023, October 2024 and August 2025 also provided that contraventions are punishable under the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard

Cookware, Utensils and Cans for Foods and Beverages	IS 14756:2024	Stainless Steel Utensils
Cookware, Utensils and Cans for Foods and Beverages	IS 13983:1994	Stainless Steel Sinks for Domestic Purposes
Cookware, Utensils and Cans for Foods and Beverages	IS 18427:2024	Three piece round open top metal cans for foods and beverages
Cookware, utensils and cans for food and beverages	IS 1660:2024	Wrought Aluminium Utensils
Cookware, utensils and cans for food and beverages	IS 14407:2023	Aluminium cans for beverages

Every notification on this order

Date	Notification	Status	What it did
October 13, 2026	S.O. 5624(E) PDF, 485 KB · Gazette	In force	
March 30, 2026	S.O. 1661(E) PDF, 685 KB · Gazette	In force	Issued by the Ministry of Steel, the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026 superseded the 2025 order for stainless steel utensils (IS 14756:2024), stainless steel sinks for domestic purposes (IS 13983:1994) and three piece round open top metal cans (IS 18427:2024), with dates of implementation of October 1, 2025 in general, January 1, 2026 for small enterprises and April 1, 2026 for micro enterprises.
January 15, 2026	S.O. 219(E) PDF, 666 KB · Gazette	In force	Issued the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2026, superseding the 2025 order for wrought aluminium utensils (IS 1660:2024) and aluminium cans for beverages (IS 14407:2023), with dates of implementation of October 1, 2026 in general, January 1, 2027 for small enterprises and April 1, 2027 for micro enterprises.
August 22, 2025	S.O. 3850(E) PDF, 1.9 MB · Gazette	In force	Dated August 21, 2025, it issued the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2025 in supersession of the 2024 order, with updated standards (IS 14756:2024, IS 1660:2024, IS 13983:1994, IS 18427:2024 and IS 14407:2023) and dates of implementation of October 1, 2025 in general, January 1, 2026 for small enterprises and April 1, 2026 for micro enterprises.
October 14, 2024	S.O. 4494(E) PDF, 1.7 MB · Gazette	In force	Dated October 11, 2024, it issued the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2024 in supersession of the March 2024 order, with dates of implementation of April 1, 2025 in general, October 1, 2025 for micro enterprises and July 1, 2025 for small enterprises, and added provisos for declared old stock, imported goods filled with material and imports for research and development.

October 14, 2024	S.O. 4494(E) PDF, 1.7 MB · Gazette	In force	Dated October 11, 2024, it issued the Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2024 in supersession of the March 2024 order, with dates of implementation of April 1, 2025 in general, October 1, 2025 for micro enterprises and July 1, 2025 for small enterprises, and added provisos for declared old stock, imported goods filled with material and imports for research and development.
March 14, 2024	S.O. 1365(E) PDF, 1.3 MB · Gazette	In force	Issued the Cookware, Utensils and Cans for foods and beverages (Quality Control) Order 2024 in supersession of the 2023 order, in force on September 1, 2024, December 1, 2024 for small enterprises and March 1, 2025 for micro enterprises, and excluded goods made by Udyam-registered enterprises with investment of up to twenty-five lakh rupees and turnover of up to two crore rupees.
August 10, 2023	S.O. 3583(E) PDF, 593 KB · Gazette	In force	Dated August 9, 2023, it issued the Cookware and Utensils (Quality Control) Order, 2023, covering IS 14756:2022, IS 1660:2009, IS 13983:1994, IS 9396 (Part 1): 1987 and IS 14407:1996, in force six months from publication, nine months for small enterprises and twelve months for micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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