DOOR FITTINGS / IN FORCE

Quality Control Order for door closers, floor springs, rim latches and door handles

The 2023 order requires the BIS Standard Mark on door closers, floor springs, rim latches and door handles under seven Indian Standards.

THE DOOR FITTINGS (Quality Control) Order, 2023 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 4646(E), dated October 23, 2023, and published in the Gazette of India on October 25, 2023.

STANDARDS 7

IS 6343:1982
Door closers (pneumatically regulated) for light doors weighing up to 40 kg

IS 14912:2001
Door closers, concealed type (hydraulically regulated)

IS 3564:1995
Hydraulically Regulated Door Closers

IS 6315:1992
Floor springs (hydraulically regulated) for heavy doors

IS 1019:1974
Rim Latches

IS 208:2020
Door Handles

IS 4992:1975
Door handles for mortice lock (vertical type)

KEY FACTS

ORDER
Door Fittings (Quality Control) Order, 2023

CAME INTO FORCE
On the expiry of six months from the date of publication of the notification in the Official Gazette

WHERE IT STANDS
In force

REFERENCES

S.O. 4646(E)	In force

Quality Control Order for door closers, floor springs, rim latches and door handles

Door Fittings (Quality Control) Order, 2023 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Door Fittings (Quality Control) Order, 2023 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 4646(E), dated October 23, 2023, and published in the Gazette of India on October 25, 2023.

It covers door fittings under seven Indian Standards: pneumatically regulated door closers for light doors weighing up to 40 kg (IS 6343:1982), concealed hydraulically regulated door closers (IS 14912:2001), hydraulically regulated door closers (IS 3564:1995), hydraulically regulated floor springs for heavy doors (IS 6315:1992), rim latches (IS 1019:1974), door handles (IS 208:2020) and door handles for mortice locks of the vertical type (IS 4992:1975). The Table's note says the latest version of each standard, including amendments, applies.

The goods must conform to the standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The order does not apply to goods manufactured domestically for export. The Bureau is the certifying and enforcing authority, and contraventions are punishable under the Bureau of Indian Standards Act, 2016.

The order comes into force on the expiry of six months from its publication. For small enterprises the period is nine months, and for micro enterprises twelve months. No later amendment to the order appears in this record.

Order	Door Fittings (Quality Control) Order, 2023
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Door Fittings
Where it stands	In force
What it requires	Door fittings must conform to the corresponding Indian Standard in the Table and bear the Standard Mark under a licence from the Bureau of Indian Standards. The Table's note says the latest version of each Indian Standard, including its amendments, as notified by the Bureau, applies.
Certification scheme	Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018

Came into force	On the expiry of six months from the date of publication of the notification in the Official Gazette
Small enterprises	For micro enterprises, as defined in the Micro, Small and Medium Enterprises Development Act, 2006, the order comes into force on the expiry of twelve months from the date of publication; for small enterprises, on the expiry of nine months from the date of publication.
Exemptions	Goods or articles manufactured domestically for the purpose of export
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the order is punishable in accordance with the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
Door closers (pneumatically regulated) for light doors weighing up to 40 kg	IS 6343:1982	Door closers (pneumatically regulated) for light doors weighing up to 40 kg
Door closers, concealed type (hydraulically regulated)	IS 14912:2001	Door closers, concealed type (hydraulically regulated)
Hydraulically Regulated Door Closers	IS 3564:1995	Hydraulically Regulated Door Closers
Floor springs (hydraulically regulated) for heavy doors	IS 6315:1992	Floor springs (hydraulically regulated) for heavy doors
Rim Latches	IS 1019:1974	Rim Latches
Door Handles	IS 208:2020	Door Handles
Door handles for mortice lock (vertical type)	IS 4992:1975	Door handles for mortice lock (vertical type)

Every notification on this order

Date	Notification	Status	What it did
October 23, 2023	S.O. 4646(E) PDF, 1.4 MB · Gazette	In force	Issued the Door Fittings (Quality Control) Order, 2023, requiring seven kinds of door fittings to conform to their Indian Standards and bear the Standard Mark, from six months after publication, with nine months for small enterprises and twelve months for micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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