FLUX CORED (TUBULAR) ELECTRODES / IN FORCE

Quality Control Order for flux cored (tubular) welding electrodes (IS 15769: 2008)

The Flux Cored (Tubular) Electrodes (Quality Control) Order, 2021 requires IS 15769: 2008 and the BIS Standard Mark from September 1, 2021.

THE FLUX CORED (Tubular) Electrodes (Quality Control) Order, 2021 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 1203(E), dated March 12, 2021, and published in the Gazette of India the same day. It was made under section 16 read with sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016.

KEY FACTS

ORDER

Flux Cored (Tubular) Electrodes (Quality Control) Order, 2021

CAME INTO FORCE

September 1, 2021

WHERE IT STANDS

In force

REFERENCES

S.O. 1203(E)	In force

STANDARDS 1

IS 15769: 2008

Flux Cored (Tubular) Electrodes for Gas Shielded and Self-Shielded Metal Welding of Carbon or Carbon-Manganese Steel.

Quality Control Order for flux cored (tubular) welding electrodes (IS 15769: 2008)

Flux Cored (Tubular) Electrodes (Quality Control) Order, 2021 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

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It covers flux cored (tubular) electrodes for gas shielded and self-shielded metal welding of carbon or carbon-manganese steel, against IS 15769: 2008. The electrodes must conform to the standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The Table's note says the latest version of the standard, including amendments, applies from the date the Bureau notifies it.

The order does not apply to goods or articles meant for export. The Bureau of Indian Standards is the certifying and enforcing authority; the order contains no separate penalty paragraph.

The order was to come into force with effect from September 1, 2021. No later amendment to the order appears in this record.

Order	Flux Cored (Tubular) Electrodes (Quality Control) Order, 2021
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Flux Cored (Tubular) Electrodes
Where it stands	In force
What it requires	The electrodes must conform to IS 15769: 2008 and bear the Standard Mark under a licence from the Bureau of Indian Standards. The Table's note says the latest version of the Indian Standard, including amendments notified by the Bureau from time to time, applies from the date of such notification.
Certification scheme	Scheme-I of Schedule-II of Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	September 1, 2021
Exemptions	Goods or articles meant for export

Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. The order names no penalty paragraph.

The products and their standards

Product	Indian Standard	Title of the standard
Flux Cored (Tubular) Electrodes for Gas Shielded and Self-Shielded Metal Welding of Carbon or Carbon-Manganese Steel.	IS 15769: 2008	Flux Cored (Tubular) Electrodes for Gas Shielded and Self-Shielded Metal Welding of Carbon or Carbon-Manganese Steel.

Every notification on this order

Date	Notification	Status	What it did
February 12, 2021	S.O. 1203(E) PDF, 1.1 MB · Gazette	In force	Dated March 12, 2021, it issued the Flux Cored (Tubular) Electrodes (Quality Control) Order, 2021, requiring the electrodes to conform to IS 15769: 2008 and bear the Standard Mark under a licence from the Bureau of Indian Standards, with effect from September 1, 2021.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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Read online: indusdesk.com/qco/tracker/flux-cored-tubular-welding-electrodes-is-15769-2008-no-69/