POLYETHYLENE WOVEN SACKS / AMENDED

Quality Control Order for HDPE/PP woven sacks for packaging 50 kg cement (IS 11652)

A 2023 QCO requires HDPE/PP woven sacks for 50 kg cement to meet IS 11652:2017 and bear the Standard Mark; amendments have repeatedly deferred its start.

THE TEXTILES — HIGH Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement (Quality Control) Order, 2023 was issued by the Ministry of Chemicals and Fertilizers (Department of Chemicals and Petrochemicals) as S.O. 5178(E), dated December 6, 2023, under section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016, and published in the Gazette of India on December 7, 2023. It covers HDPE/PP woven sacks for packaging of 50 kg cement, against IS 11652:2017.

STANDARDS 1

~~IS 11652:2017~~
Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement- Specification

KEY FACTS

ORDER

Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement (Quality Control) Order, 2023

CAME INTO FORCE

As issued, on the expiry of one hundred and eighty days from publication (published December 7, 2023); the date was then substituted successively with September 6, 2024, December 6, 2024, June 6, 2025, September 6, 2025, January 6, 2026 and, by S.O. 51(E) of January 5, 2026, October 6, 2026. The text of S.O. 5478(E), recorded for October 6, 2026, is not covered here.

WHERE IT STANDS

Amended

REFERENCES

S.O. 5478(E)	Amended
S.O. 51(E)	Amended
S.O. 4066(E)	Amended
S.O. 2551(E)	Amended
S.O. 5261(E)	Amended
S.O. 3938(E)	Amended
S.O. 2181(E)	Amended
S.O. 5178(E)	In force

Quality Control Order for HDPE/PP woven sacks for packaging 50 kg cement (IS 11652)

Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement (Quality Control) Order, 2023 · Ministry of Chemicals and Fertilizers (Department of Chemicals and Petrochemicals)

The Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement (Quality Control) Order, 2023 was issued by the Ministry of Chemicals and Fertilizers (Department of Chemicals and Petrochemicals) as S.O. 5178(E), dated December 6, 2023, under section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016, and published in the Gazette of India on December 7, 2023. It covers HDPE/PP woven sacks for packaging of 50 kg cement, against IS 11652:2017.

The sacks must conform to that standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, in accordance with Scheme-I of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The order does not apply to goods meant for export, and the Bureau is the certifying and enforcing authority.

As issued, the order was to come into force one hundred and eighty days after publication. Six amendment orders then substituted the date: September 6, 2024 (S.O. 2181(E) of June 4, 2024), December 6, 2024 (S.O. 3938(E) of September 13, 2024), June 6, 2025 (S.O. 5261(E) of December 6, 2024), September 6, 2025 (S.O. 2551(E) of June 11, 2025), January 6, 2026 (S.O. 4066(E) of September 4, 2025) and October 6, 2026 (S.O. 51(E) of January 5, 2026).

A further amendment, S.O. 5478(E), is recorded with the date October 6, 2026; its text is not covered in this summary, so the current commencement date cannot be confirmed from these texts.

Order	Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement (Quality Control) Order, 2023
Issued by	Ministry of Chemicals and Fertilizers (Department of Chemicals and Petrochemicals)
Product group	Polyethylene Woven Sacks
Where it stands	Amended
What it requires	HDPE/PP woven sacks for packaging of 50 kg cement must conform to IS 11652:2017 and bear the Standard Mark under a licence from the Bureau of Indian Standards in accordance with Scheme-I of

	Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018.
Certification scheme	Scheme-I of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	As issued, on the expiry of one hundred and eighty days from publication (published December 7, 2023); the date was then substituted successively with September 6, 2024, December 6, 2024, June 6, 2025, September 6, 2025, January 6, 2026 and, by S.O. 51(E) of January 5, 2026, October 6, 2026. The text of S.O. 5478(E), recorded for October 6, 2026, is not covered here.
Exemptions	Goods or article meant for export
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority.

The products and their standards

Product	Indian Standard	Title of the standard
Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement	IS 11652:2017	Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement- Specification

Every notification on this order

Date	Notification	Status	What it did
October 6, 2026	S.O. 5478(E) PDF, 604 KB · Gazette	Amended	
January 5, 2026	S.O. 51(E) PDF, 590 KB · Gazette	Amended	Made the Amendment Order, 2026, dated January 5, 2026 and in force on publication, substituting October 6, 2026 as the date on which the order comes into force.
September 4, 2025	S.O. 4066(E) PDF, 1.3 MB · Gazette	Amended	Made the Second Amendment Order, 2025, dated September 4, 2025 and in force on publication, substituting January 6, 2026 as the date on which the order comes into force.
June 11, 2025	S.O. 2551(E) PDF, 686 KB · Gazette	Amended	Made the Amendment Order, 2025, dated June 11, 2025 and in force on publication, substituting September 6, 2025 as the date on which the order comes into force.
December 6, 2024	S.O. 5261(E) PDF, 1.8 MB · Gazette	Amended	Made the Third Amendment Order, 2024, dated December 6, 2024 and in force on publication, substituting June 6, 2025 as the date on which the order comes into force.

September 13, 2024	S.O. 3938(E) PDF, 1.7 MB · Gazette	Amended	Made the Second Amendment Order, 2024, dated September 13, 2024 and in force on publication, substituting December 6, 2024 as the date on which the order comes into force.
June 4, 2024	S.O. 2181(E) PDF, 1.7 MB · Gazette	Amended	Made the Amendment Order, 2024, dated June 4, 2024 and in force on publication, substituting September 6, 2024 as the date on which the order comes into force.
December 6, 2023	S.O. 5178(E) PDF, 1.2 MB · Gazette	In force	Issued the order, dated December 6, 2023 and published December 7, 2023, requiring HDPE/PP woven sacks for packaging of 50 kg cement to conform to IS 11652:2017 and bear the Standard Mark, to come into force on the expiry of one hundred and eighty days from publication.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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Read online: indusdesk.com/qco/tracker/hdpe-pp-woven-sacks-for-packaging-50-kg-so-5178/