V-BELT / IN FORCE

Quality Control Order for industrial V-belts (IS 2494 Parts 1 and 2, IS 14261)

The V-Belt (Quality Control) Order, 2024 requires industrial V-belts to carry the BIS Standard Mark, with September 10, 2024 as the implementation date.

THE V-BELT (QUALITY Control) Order, 2024 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 1252(E), dated March 6, 2024, and published in the Gazette of India on March 11, 2024. It covers V-belts against three Indian Standards: IS 2494 (Part 1) :1994 for general purpose endless V-belts for industrial purposes, IS 2494 (Part 2) :1993 for fire resistant and antistatic endless V-belts, and IS 14261 :1995 for endless narrow V-belts for industrial use.

KEY FACTS

ORDER

V-Belt (Quality Control) Order, 2024

CAME INTO FORCE

On the expiry of six months from the date of publication of the notification in the Official Gazette (published March 11, 2024). S.O. 775(E) and S.O. 776(E) give the date of implementation as September 10, 2024.

WHERE IT STANDS

In force

REFERENCES

S.O. 776(E)	In force
S.O. 775(E)	In force
S.O. 4880(E)	Amended
S.O. 1252(E)	In force

STANDARDS 3

IS 2494 (Part 1) :1994

V-Belts - Endless V-Belts for Industrial Purposes - General Purpose

IS 2494 (Part 2) :1993

V-Belts - Endless V-Belts for Industrial Purposes – fire resistant and antistatic V-Belts

IS 14261 :1995

Transmission Devices – V – Belts endless narrow V-Belts for industrial use

Quality Control Order for industrial V-belts (IS 2494 Parts 1 and 2, IS 14261)

V-Belt (Quality Control) Order, 2024 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The V-Belt (Quality Control) Order, 2024 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 1252(E), dated March 6, 2024, and published in the Gazette of India on March 11, 2024. It covers V-belts against three Indian Standards: IS 2494 (Part 1) :1994 for general purpose endless V-belts for industrial purposes, IS 2494 (Part 2) :1993 for fire resistant and antistatic endless V-belts, and IS 14261 :1995 for endless narrow V-belts for industrial use.

The belts must conform to the corresponding standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. Goods manufactured domestically for export are excluded. The Bureau is the certifying and enforcing authority, and contraventions are punishable under the Bureau of Indian Standards Act, 2016.

The order was to come into force on the expiry of six months from publication, twelve months for micro enterprises and nine months for small enterprises. S.O. 4880(E), dated October 24, 2024, added two exclusions: stock manufactured or imported before commencement, which may be sold for up to six months from the commencement of the amendment order on a declaration certified by a Chartered Accountant, and up to two hundred numbers a year imported by V-belt manufacturers for research and development, not for commercial sale.

On February 12, 2026, S.O. 775(E) and S.O. 776(E), each covering 26 Quality Control Orders including this one (date of implementation given as September 10, 2024), exempted imports shipped before that date with a bill of entry within one hundred and eighty days after it, and goods ordered before that date whose bill of lading and bill of entry fall within the same period, subject to documents being given to the Bureau within seven days of clearance.

Order	V-Belt (Quality Control) Order, 2024
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	V-Belt
Where it stands	In force
What it requires	V-belts must conform to the corresponding Indian Standard in the order's table and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the

	Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The latest version of each standard, including amendments, as notified by the Bureau, applies.
Certification scheme	Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	On the expiry of six months from the date of publication of the notification in the Official Gazette (published March 11, 2024). S.O. 775(E) and S.O. 776(E) give the date of implementation as September 10, 2024.
Small enterprises	Twelve months from the date of publication for micro enterprises and nine months for small enterprises, as defined in section 2 of the Micro, Small and Medium Enterprises Development Act, 2006.
Exemptions	• Goods or articles manufactured domestically for export • Goods or articles domestically manufactured or imported before the date of commencement of the order by a manufacturer certified by the Bureau or who has applied for certification, or by an importer; such declared stock may be sold, displayed or offered for sale up to six months from the date of commencement of the V-Belt (Quality Control) Amendment Order, 2024, on a declaration certified by a Chartered Accountant to the Bureau (inserted by S.O. 4880(E)) • Two hundred numbers of goods or articles imported per year by manufacturers of V-Belt for research and development, which shall not be sold commercially and can be disposed of as scrap, with financial year-wise records furnished to the Government authorities concerned (inserted by S.O. 4880(E)) • Under S.O. 775(E) (February 12, 2026): imports of goods shipped, as per the bill of lading, before the date of implementation of the V-Belt (Quality Control) Order, 2024 (given as September 10, 2024) with a bill of entry on or before one hundred and eighty days after that date, subject to the importer providing the Bureau, within seven days of clearance, a copy of the bill of lading, the bill of entry and supporting documents • Under S.O. 776(E) (February 12, 2026): goods whose purchase order was placed before the date of implementation of the V-Belt (Quality Control) Order, 2024 (given as September 10, 2024) and whose bill of lading and bill of entry are dated on or before one hundred and eighty days from that date, subject to the importer providing the Bureau, within seven days of clearance, a copy of the

purchase order, bill of lading, bill of entry and supporting documents

Enforcement

The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the order is punishable under the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
V – Belts	IS 2494 (Part 1) :1994	V-Belts - Endless V-Belts for Industrial Purposes - General Purpose
V – Belts	IS 2494 (Part 2) :1993	V-Belts - Endless V-Belts for Industrial Purposes – fire resistant and antistatic V-Belts
V – Belts	IS 14261 :1995	Transmission Devices – V – Belts endless narrow V-Belts for industrial use

Every notification on this order

Date	Notification	Status	What it did
February 13, 2026	S.O. 776(E) PDF, 724 KB · Gazette	In force	Dated February 12, 2026, it exempted, for 26 Quality Control Orders including the V-Belt (Quality Control) Order, 2024 (date of implementation given as September 10, 2024), goods whose purchase order was placed before the date of implementation and whose bill of lading and bill of entry are dated on or before one hundred and eighty days from that date. The importer must give the Bureau copies of the purchase order, bill of lading, bill of entry and supporting documents within seven days of clearance.
February 13, 2026	S.O. 775(E) PDF, 724 KB · Gazette	In force	Dated February 12, 2026, it exempted, for 26 Quality Control Orders including the V-Belt (Quality Control) Order, 2024 (date of implementation given as September 10, 2024), the import of goods shipped under a bill of lading before the date of implementation with a bill of entry on or before one hundred and eighty days after that date. The importer must give the Bureau copies of the bill of lading, bill of entry and supporting documents within seven days of clearance.
November 12, 2024	S.O. 4880(E) PDF, 2.1 MB · Gazette	Amended	The V-Belt (Quality Control) Amendment Order, 2024, dated October 24, 2024, inserted two provisos in paragraph 2: one excluding stock manufactured or imported before commencement by certified or applicant manufacturers or by importers, which may be sold for up to six months from the commencement of the amendment order on a declaration certified by a Chartered Accountant, and one excluding two hundred numbers a year imported by manufacturers for research and development. It came into force on publication.

March 11, 2024	S.O. 1252(E) PDF, 712 KB · Gazette	In force	Issued the V-Belt (Quality Control) Order, 2024, dated March 6, 2024, under section 16 of the Bureau of Indian Standards Act, 2016, to come into force on the expiry of six months from publication, twelve months for micro enterprises and nine months for small enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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