STEEL AND IRON PRODUCTS / IN FORCE

Quality Control Order for malleable iron shots and grits for foundries (IS 9139:1979)

The Malleable Iron Shots and Grits (Quality Control) Order, 2020 requires IS 9139:1979 and the BIS mark with effect from February 16, 2021.

THE MALLEABLE IRON Shots and Grits (Quality Control) Order, 2020 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 2767(E), dated August 13, 2020, and published in the Gazette of India on August 14, 2020. It covers malleable iron shots and grits, against IS 9139:1979, Specification for Malleable iron shots and grits for use in foundries.

STANDARDS 1

IS 9139:1979

Specification for Malleable iron shots and grits for use in foundries

KEY FACTS

ORDER

Malleable Iron Shots and Grits (Quality Control) Order, 2020

CAME INTO FORCE

With effect from 16.02.2021 (February 16, 2021)

WHERE IT STANDS

In force

REFERENCES

S.O. 2767(E)	In force

Quality Control Order for malleable iron shots and grits for foundries (IS 9139:1979)

Malleable Iron Shots and Grits (Quality Control) Order, 2020 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

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The goods must conform to that standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The latest version of the standard, including amendments, applies from the date the Bureau notifies it. The order does not apply to goods or articles meant for export.

The order was to come into force with effect from February 16, 2021. The Bureau is the certifying and enforcing authority; the order does not name a penalty provision. No amendment to the order appears in this record.

Order	Malleable Iron Shots and Grits (Quality Control) Order, 2020
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Steel and Iron Products
Where it stands	In force
What it requires	Malleable iron shots and grits must conform to IS 9139:1979 and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. The latest version of the standard, including amendments, applies from the date the Bureau notifies it.
Certification scheme	Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	With effect from 16.02.2021 (February 16, 2021)
Exemptions	Goods or articles meant for export

Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. The order does not name a penalty provision.

The products and their standards

Product	Indian Standard	Title of the standard
Malleable Iron Shots and Grits	IS 9139:1979	Specification for Malleable iron shots and grits for use in foundries

Every notification on this order

Date	Notification	Status	What it did
August 14, 2020	S.O. 2767(E) PDF, 1.4 MB · Gazette	In force	Issued the Malleable Iron Shots and Grits (Quality Control) Order, 2020, dated August 13, 2020, under sub-sections (1) and (2) of section 16 read with sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016, with effect from February 16, 2021.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

IndusDesk

hello@indusdesk.com · +91 11 4141 3939

9th Floor, Hemkunt House, Rajendra Place, New Delhi, Delhi 110008, India

Read online: indusdesk.com/qco/tracker/malleable-iron-shots-and-grits-for-foundries-is-no-43/