PRECISION ROLLER AND BUSH CHAINS, ATTACHMENTS AND ASSOCIATED CHAIN SPROCKETS / IN FORCE

Quality Control Order for precision roller and bush chains and associated chain sprockets

Precision roller and bush chains and sprockets must meet IS 2403: 2014 or ISO 606: 2004 from October 1, 2024, with later dates for small and micro firms.

THE PRECISION ROLLER AND Bush Chains, attachments and associated chain sprockets (Quality Control) Order, 2023 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 4242(E), dated September 25, 2023 and published in the Gazette of India on September 27, 2023. It covers precision roller and bush chains, attachments and associated chain sprockets, against IS 2403: 2014 or ISO 606: 2004.

STANDARDS 1

IS 2403: 2014/ ISO 606: 2004

Short-Pitch Transmission Precision Roller and Bush Chains, Attachments and Associated Chain Sprockets

KEY FACTS

ORDER

Precision Roller and Bush Chains, attachments and associated Chains sprockets (Quality Control) Order, 2024

CAME INTO FORCE

October 1, 2024 for goods in general, under the 2024 order (S.O. 2174(E)), which itself came into force on its publication in the Official Gazette on June 4, 2024; the 2023 order it superseded was to come into force on the expiry of six month from publication (published September 27, 2023)

WHERE IT STANDS

In force

REFERENCES

S.O. 2174(E)	In force
S.O. 4242(E)	In force

Quality Control Order for precision roller and bush chains and associated chain sprockets

Precision Roller and Bush Chains, attachments and associated Chains sprockets (Quality Control) Order, 2024 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

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The goods must conform to that standard and bear the Standard Mark under a licence from the Bureau of Indian Standards as per Scheme-1 to Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. Goods manufactured domestically for export are excluded. The Bureau is the certifying and enforcing authority, and contraventions are punishable under the Bureau of Indian Standards Act, 2016.

The 2023 order was to come into force six months after publication, nine months for small and twelve months for micro enterprises. On June 3, 2024, S.O. 2174(E) superseded it with the Precision Roller and Bush Chains, attachments and associated Chains sprockets (Quality Control) Order, 2024, in force on its publication on June 4, 2024.

The 2024 order's table sets dates of implementation of October 1, 2024 in general, January 1, 2025 for small enterprises and April 1, 2025 for micro enterprises. The proviso that refers to these columns lists micro and small enterprises in the opposite order to the table's headings.

Order	Precision Roller and Bush Chains, attachments and associated Chains sprockets (Quality Control) Order, 2024
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Precision Roller and Bush Chains, attachments and associated chain sprockets
Where it stands	In force
What it requires	Precision roller and bush chains, attachments and associated chain sprockets must conform to IS 2403: 2014/ ISO 606: 2004 and bear the Standard Mark under a licence from the Bureau of Indian Standards as per Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018.

Certification scheme	Scheme-1 of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	October 1, 2024 for goods in general, under the 2024 order (S.O. 2174(E)), which itself came into force on its publication in the Official Gazette on June 4, 2024; the 2023 order it superseded was to come into force on the expiry of six month from publication (published September 27, 2023)
Small enterprises	Under the 2024 order: January 1, 2025 for small enterprises and April 1, 2025 for micro enterprises, as given under the table's columns headed for small and for micro enterprises (the proviso refers to micro and small enterprises against columns (6) and (7) respectively). The 2023 order had given nine months from publication for small enterprises and twelve months for micro enterprises.
Exemptions	Goods or articles manufactured domestically for export
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the order is punishable under the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
Precision Roller and Bush Chains, Attachments and Associated Chains Sprockets	IS 2403: 2014/ ISO 606: 2004	Short-Pitch Transmission Precision Roller and Bush Chains, Attachments and Associated Chain Sprockets

Every notification on this order

Date	Notification	Status	What it did
June 4, 2024	S.O. 2174(E) PDF, 634 KB · Gazette	In force	Issued the Precision Roller and Bush Chains, attachments and associated Chains sprockets (Quality Control) Order, 2024, dated June 3, 2024, in supersession of the 2023 order. It came into force on publication and set dates of implementation of October 1, 2024 in general, January 1, 2025 for small enterprises and April 1, 2025 for micro enterprises.
September 27, 2023	S.O. 4242(E) PDF, 1.4 MB · Gazette	In force	Issued the Precision Roller and Bush Chains, attachments and associated chain sprockets (Quality Control) Order, 2023, dated September 25, 2023, requiring the goods to conform to IS 2403: 2014 or ISO 606: 2004 and bear the Standard Mark from six months after publication, with nine months for small enterprises and twelve months for micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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