ROPES AND CORDAGES / IN FORCE

Quality Control Order for ropes and cordages, including fibre ropes and wire rope cores

The Ropes and Cordages (Quality Control) Order, 2024 covers nine goods from April 1, 2025, or July 1, 2025 for domestic output of small and micro units.

THE ROPES AND CORDAGES (Quality Control) Order, 2024 was issued by the Ministry of Textiles as S.O. 4327(E), dated and published on October 3, 2024. It covers nine goods or articles against their Indian Standards: manila ropes; polyester, polyamide, polypropylene and polyethylene fibre ropes; composite synthetic and mixed polyolefin fibre ropes; fibre ropes of polyester and polyolefin dual fibres; and fibre main cores for steel wire ropes.

STANDARDS 9

IS 1084:2005 Textiles — Manila Ropes — Specification	**IS 11066:2022** Fibre Ropes — Polyester — 3-, 4-, 8- and 12- Strand Ropes	**IS 14928:2001** Textiles — Composite Synthetic Fibre Ropes — Specification
IS 14929:2022 Mixed Polyolefin Fibre Ropes	**IS 1804:2004** Steel Wire Ropes - Fibre Main Cores - Specification	**IS 4572:2022** Fibre Ropes — Polyamide — 3-, 4-, 8- and 12- Strand Ropes
IS 5175:2022 Fibre Ropes — Polypropylene Split Film, Monofilament And Multifilament (PP2) and Polypropylene High-Tenacity Multifilament (PP2) — 3-, 4-, 8- and 12-	**IS 8674:2013** Fibre Ropes — Polyethylene —3- And 4- Strand Ropes	**IS 17609:2021** Fibre Ropes Of Polyester / Polyolefin dual Fibres

KEY FACTS

ORDER
Ropes and Cordages (Quality Control) Order, 2024

CAME INTO FORCE
April 1, 2025

WHERE IT STANDS
In force

REFERENCES

S.O. 2871(E)	In force
S.O. 4327(E)	Amended

Quality Control Order for ropes and cordages, including fibre ropes and wire rope cores

Ropes and Cordages (Quality Control) Order, 2024 · Ministry of Textiles

The Ropes and Cordages (Quality Control) Order, 2024 was issued by the Ministry of Textiles as S.O. 4327(E), dated and published on October 3, 2024. It covers nine goods or articles against their Indian Standards: manila ropes; polyester, polyamide, polypropylene and polyethylene fibre ropes; composite synthetic and mixed polyolefin fibre ropes; fibre ropes of polyester and polyolefin dual fibres; and fibre main cores for steel wire ropes.

The ropes must conform to the corresponding standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, in accordance with Scheme-I of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. Goods meant for export are excluded. The Bureau is the certifying and enforcing authority; the order does not name a penalty provision.

The order provides that it comes into force on April 1, 2025, and on July 1, 2025 for small and micro enterprises, for their domestic production only.

On June 5, 2026, S.O. 2871(E) excluded polypropylene ropes at serial number 7 of the Schedule made out of recycled plastic waste, for twelve months from its publication. A note to S.O. 2871(E) records S.O. 4327(E) of October 3, 2024 as the principal order.

Order	Ropes and Cordages (Quality Control) Order, 2024
Issued by	Ministry of Textiles
Product group	Ropes and Cordages
Where it stands	In force
What it requires	The ropes must conform to the corresponding Indian Standard and bear the Standard Mark under a licence from the Bureau of Indian Standards. The latest version of each standard published by the Bureau applies from the date of its publication.
Certification scheme	Scheme-I of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018
Came into force	April 1, 2025
Small enterprises	For small and micro enterprises (for domestic production only), as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006), July 1, 2025.

Exemptions	• Goods or articles meant for export • Goods at serial number 7 of the Schedule (polypropylene PP2 and PP3 fibre ropes) made out of recycled plastic waste, for twelve months from the publication of the Ropes and Cordages (Quality Control) Amendment Order, 2026 (S.O. 2871(E), June 5, 2026)
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. The order does not name a penalty provision.

The products and their standards

Product	Indian Standard	Title of the standard
Textiles – Manila ropes	IS 1084:2005	Textiles — Manila Ropes — Specification
Fibre ropes- Polyester 3-, 4-, 8- and 12- strand ropes	IS 11066:2022	Fibre Ropes — Polyester — 3-, 4-, 8- and 12-Strand Ropes
Textiles - Composite synthetic fibre ropes	IS 14928:2001	Textiles — Composite Synthetic Fibre Ropes — Specification
Textiles - Mixed Polyolefin Fibre Ropes	IS 14929:2022	Mixed Polyolefin Fibre Ropes
Steel wire ropes – Fibre main cores	IS 1804:2004	Steel Wire Ropes - Fibre Main Cores - Specification
Fibre ropes – Polyamide 3- 4- 8- and 12-Strand ropes	IS 4572:2022	Fibre Ropes — Polyamide — 3-, 4-, 8- and 12-Strand Ropes
Fibre ropes – Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) – 3-, 4-, 8- and 12- strand ropes	IS 5175:2022	Fibre Ropes — Polypropylene Split Film, Monofilament And Multifilament (PP2) and Polypropylene High-Tenacity Multifilament (PP3) —3-, 4-, 8- and 12- Strand Ropes
Fibre ropes Polyethylene 3- and 4-strand ropes	IS 8674:2013	Fibre Ropes — Polyethylene —3- And 4-Strand Ropes
Fibre ropes of polyester / polyolefin dual fibres	IS 17609:2021	Fibre Ropes Of Polyester / Polyolefin dual Fibres

Every notification on this order

Date	Notification	Status	What it did

June 5, 2026	S.O. 2871(E) PDF, 635 KB · Gazette	In force	The Ropes and Cordages (Quality Control) Amendment Order, 2026 inserted a proviso in clause 3 under which the order does not apply to the goods at serial number 7 of the Schedule made out of recycled plastic waste, for twelve months from its publication.
October 3, 2024	S.O. 4327(E) PDF, 1.7 MB · Gazette	Amended	Issued the Ropes and Cordages (Quality Control) Order, 2024, dated October 3, 2024, under section 16 read with section 17 and section 25(3) of the Bureau of Indian Standards Act, 2016, covering nine goods or articles against their Indian Standards from April 1, 2025, and from July 1, 2025 for the domestic production of small and micro enterprises.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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