SAFETY GLASS / AMENDED

Quality Control Order for safety glass for buildings and for road transport

The Safety Glass (Quality Control) Order, 2020 requires IS 2553 Parts 1 and 2 from April 1, 2023, with exemptions for vehicle-maker and repair imports.

THE SAFETY GLASS (Quality Control) Order, 2020 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 1045(E), dated March 12, 2020. It covers safety glass for architectural, building and general uses, against IS 2553 (Part 1): 2018, and safety glass for road transport, against IS 2553 (Part 2): 2019.

STANDARDS 2

IS 2553 (Part 1): 2018

Safety Glass Specification Part 1 Architectural, Building and General uses

IS 2553 (Part 2): 2019

Safety Glass Specification Part 2 For Road Transport

KEY FACTS

ORDER

Safety Glass (Quality Control) Order, 2020

CAME INTO FORCE

As issued, with effect from September 16, 2020; later amendments substituted new dates, the last in this record being April 1, 2023

WHERE IT STANDS

Amended

REFERENCES

S.O. 1431(E)	Amended
S.O. 620(E)	Amended
S.O. 902(E)	Amended
S.O. 3190(E)	Amended
S.O. 2018(E)	Amended
S.O. 1045(E)	In force

Quality Control Order for safety glass for buildings and for road transport

Safety Glass (Quality Control) Order, 2020 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Safety Glass (Quality Control) Order, 2020 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 1045(E), dated March 12, 2020. It covers safety glass for architectural, building and general uses, against IS 2553 (Part 1): 2018, and safety glass for road transport, against IS 2553 (Part 2): 2019.

The glass must conform to the corresponding standard and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. Goods meant for export are excluded, and the Bureau is the certifying and enforcing authority.

As issued, the order was to take effect on September 16, 2020. S.O. 2018(E) of June 23, 2020 substituted a new commencement date, which is not fully legible in this record. S.O. 902(E) of February 25, 2021 set the date at April 1, 2022, and S.O. 620(E) of February 10, 2022 at April 1, 2023. S.O. 3190(E) of September 18, 2020 inserted a further proviso in paragraph 2 whose wording is not legible in this record.

S.O. 1431(E) of March 24, 2023 excluded imports of safety glass by a vehicle manufacturer for manufacturing up to ten thousand vehicles in India per financial year, and imports of up to 5,000 number of safety glass per financial year for repairs or after sales service of vehicles. It is the most recent notification for this order in this record.

Order	Safety Glass (Quality Control) Order, 2020
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Safety Glass
Where it stands	Amended
What it requires	Safety glass must conform to the corresponding part of IS 2553 and bear the Standard Mark under a licence from the Bureau of Indian Standards. The latest version of each standard, including amendments notified by the Bureau, applies from the date of such notification.
Certification scheme	Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018

Came into force	As issued, with effect from September 16, 2020; later amendments substituted new dates, the last in this record being April 1, 2023
Exemptions	• Goods or articles meant for export • Import of safety glass by a vehicle manufacturer for manufacturing up to ten thousand vehicles manufactured in India per financial year (S.O. 1431(E)) • Import of up to 5,000 number of safety glass per financial year for the purpose of repairs or after sales service of vehicles (S.O. 1431(E))
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority for the goods in the Table.

The products and their standards

Product	Indian Standard	Title of the standard
Safety Glass (Architectural, Building and General uses)	IS 2553 (Part 1): 2018	Safety Glass Specification Part 1 Architectural, Building and General uses
Safety Glass (For Road Transport)	IS 2553 (Part 2): 2019	Safety Glass Specification Part 2 For Road Transport

Every notification on this order

Date	Notification	Status	What it did
March 24, 2023	S.O. 1431(E) PDF, 1.5 MB · Gazette	Amended	The Safety Glass (Quality Control) Amendment Order, 2023, dated March 24, 2023, inserted provisos after the second proviso of paragraph 2 so that the order does not apply to imports of safety glass by a vehicle manufacturer for manufacturing up to ten thousand vehicles in India per financial year, or to imports of up to 5,000 number of safety glass per financial year for repairs or after sales service of vehicles.
February 11, 2022	S.O. 620(E) PDF, 73 KB	Amended	The Safety Glass (Quality Control) Amendment Order, 2022, dated February 10, 2022, substituted paragraph 1(2) so that the order comes into force with effect from April 1, 2023.
February 25, 2021	S.O. 902(E) PDF, 1.2 MB · Gazette	Amended	The Safety Glass (Quality Control) Amendment Order, 2021, dated February 25, 2021, substituted paragraph 1(2) so that the order comes into force with effect from April 1, 2022.
September 18, 2020	S.O. 3190(E) PDF, 954 KB	Amended	The Safety Glass (Quality Control) Second Amendment Order, 2020, dated September 18, 2020, inserted a proviso after the proviso in paragraph 2 of the order. The wording of the inserted proviso is not legible in the text in this record.

June 23, 2020	S.O. 2018(E) PDF, 1.2 MB · Gazette	Amended	The Safety Glass (Quality Control) Amendment Order, 2020, dated June 23, 2020, substituted paragraph 1(2), which sets the date the order comes into force. The substituted date is not fully legible in the text in this record.
March 12, 2020	S.O. 1045(E) PDF, 1.1 MB · Gazette	In force	Issued the Safety Glass (Quality Control) Order, 2020, dated March 12, 2020, under sub-sections (1) and (2) of section 16 read with sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016, requiring safety glass to conform to IS 2553 (Part 1): 2018 or IS 2553 (Part 2): 2019 and bear the Standard Mark, with effect from September 16, 2020.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

IndusDesk

hello@indusdesk.com · +91 11 4141 3939

9th Floor, Hemkunt House, Rajendra Place, New Delhi, Delhi 110008, India

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