STAINLESS STEEL PIPES AND TUBES / IN FORCE

Quality Control Order for stainless steel seamless and welded pipes and tubes

The Stainless Steel Pipes and Tubes (Quality Control) Order, 2025 requires seamless and welded pipes and tubes to meet IS 17875: 2022 and IS 17876: 2022.

THE STAINLESS STEEL Pipes and Tubes (Quality Control) Order, 2025 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 693(E), dated February 10, 2025, under section 16 of the Bureau of Indian Standards Act, 2016. It was published in the Gazette of India on February 11, 2025.

STANDARDS 2

IS 17875: 2022

Stainless Steel Seamless pipes and tubes for general service

IS 17876: 2022

Stainless Steel Welded pipes and tubes for general service

KEY FACTS

ORDER

Stainless Steel Pipes and Tubes (Quality Control) Order, 2025

CAME INTO FORCE

On the date of its publication in the Official Gazette (published February 11, 2025); the Table's date of implementation column shows August 1, 2025, printed against the entry for welded pipes and tubes, with no separate date printed against the seamless entry

WHERE IT STANDS

In force

REFERENCES

S.O. 693(E)	In force

Quality Control Order for stainless steel seamless and welded pipes and tubes

Stainless Steel Pipes and Tubes (Quality Control) Order, 2025 · Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)

The Stainless Steel Pipes and Tubes (Quality Control) Order, 2025 was issued by the Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade) as S.O. 693(E), dated February 10, 2025, under section 16 of the Bureau of Indian Standards Act, 2016. It was published in the Gazette of India on February 11, 2025.

It covers stainless steel seamless pipes and tubes for general service (IS 17875: 2022) and stainless steel welded pipes and tubes for general service (IS 17876: 2022). The goods must conform to those standards and bear the Standard Mark under a licence from the Bureau of Indian Standards, as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018, from the date of implementation given in the Table.

The order came into force on publication. The Table's date of implementation column shows August 1, 2025, printed against the welded pipes and tubes entry; no separate date is printed against the seamless entry.

Goods manufactured domestically for export are excluded, as are up to five hundred kilograms a year imported by manufacturers for research and development. Stock made or imported before commencement by a certified or applicant manufacturer may be sold for up to six months from the date of implementation, on a declaration to the Bureau. The Bureau is the certifying and enforcing authority, and contraventions are punishable under the Act. No amendment to the order is among the notifications in this record.

Order	Stainless Steel Pipes and Tubes (Quality Control) Order, 2025
Issued by	Ministry of Commerce and Industry (Department for Promotion of Industry and Internal Trade)
Product group	Stainless Steel Pipes and Tubes
Where it stands	In force
What it requires	The pipes and tubes must conform to the corresponding Indian Standards and bear the Standard Mark under a licence from the Bureau of Indian Standards from the date of implementation given in the Table. The latest version of each standard, including amendments notified by the Bureau, applies.
Certification scheme	Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018

Came into force	On the date of its publication in the Official Gazette (published February 11, 2025); the Table's date of implementation column shows August 1, 2025, printed against the entry for welded pipes and tubes, with no separate date printed against the seamless entry
Exemptions	• Goods or articles manufactured domestically for export • Five hundred kilograms of goods or articles imported per year for research and development by manufacturers of stainless steel pipes and tubes, provided they are not sold commercially, may be disposed of as scrap, and a year-wise record is kept and furnished to the Central Government • Goods domestically manufactured or imported before the commencement of the order by a manufacturer certified by, or applying to, the Bureau, whose declared stock may be sold, displayed or offered for sale up to six months from the date of implementation, on a declaration to the Bureau
Enforcement	The Bureau of Indian Standards is the certifying and enforcing authority. Any person who contravenes the order is punishable under the provisions of the Bureau of Indian Standards Act, 2016.

The products and their standards

Product	Indian Standard	Title of the standard
Stainless Steel Seamless pipes and tubes for general service	IS 17875: 2022	Stainless Steel Seamless pipes and tubes for general service
Stainless Steel Welded pipes and tubes for general service	IS 17876: 2022	Stainless Steel Welded pipes and tubes for general service

Every notification on this order

Date	Notification	Status	What it did
February 11, 2025	S.O. 693(E) PDF, 2.1 MB · Gazette	In force	Issued the Stainless Steel Pipes and Tubes (Quality Control) Order, 2025, dated February 10, 2025, requiring stainless steel seamless and welded pipes and tubes for general service to conform to IS 17875: 2022 and IS 17876: 2022 and bear the Standard Mark under a licence from the Bureau, from the date of implementation in its Table; the only date printed in that column is August 1, 2025, against the welded pipes and tubes entry.

Each notification is linked, as a PDF, in the list above.

Where a notification shows "Gazette", that links the Gazette of India's copy; ours was checked against it on October 20, 2026.

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